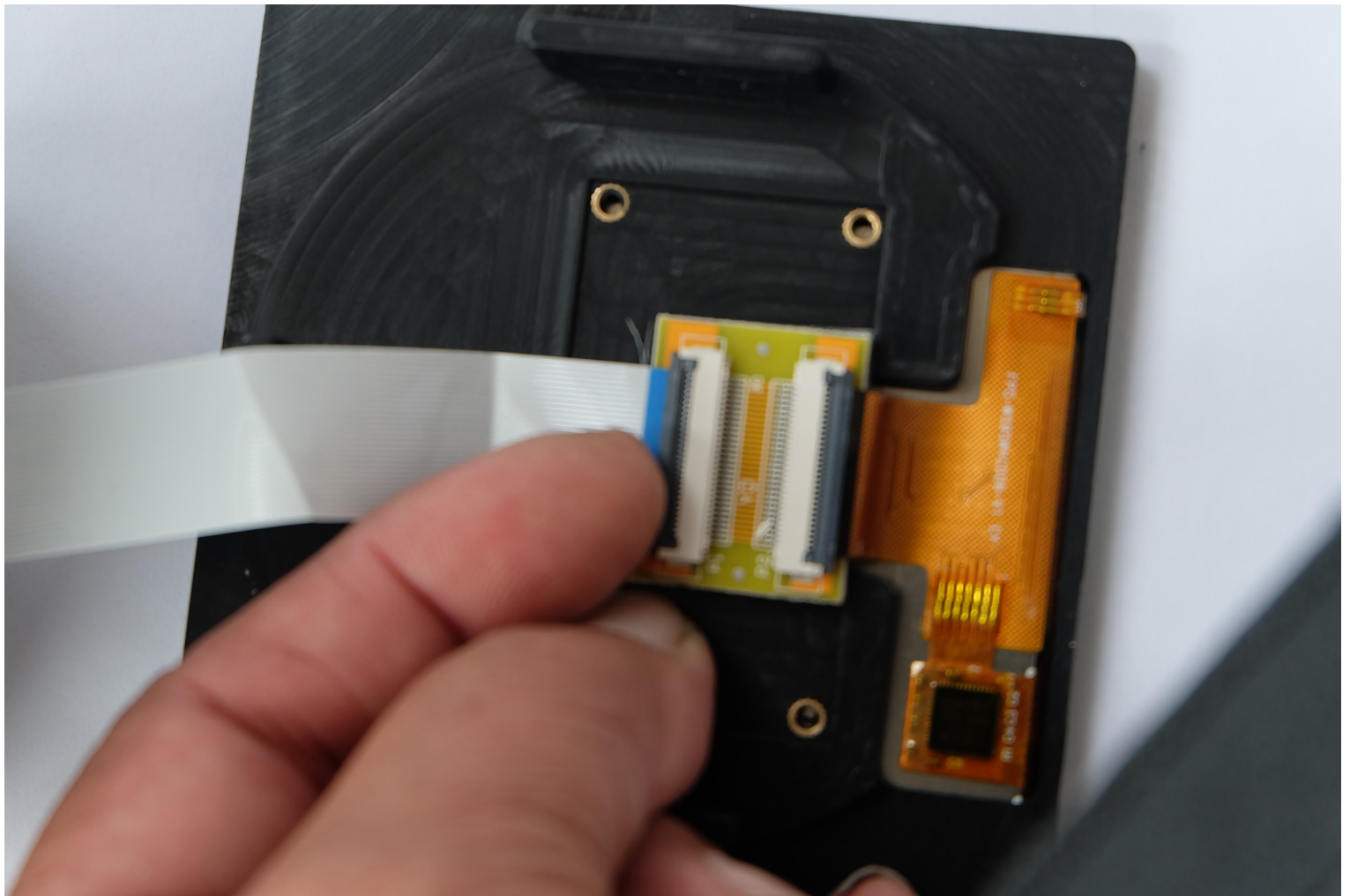


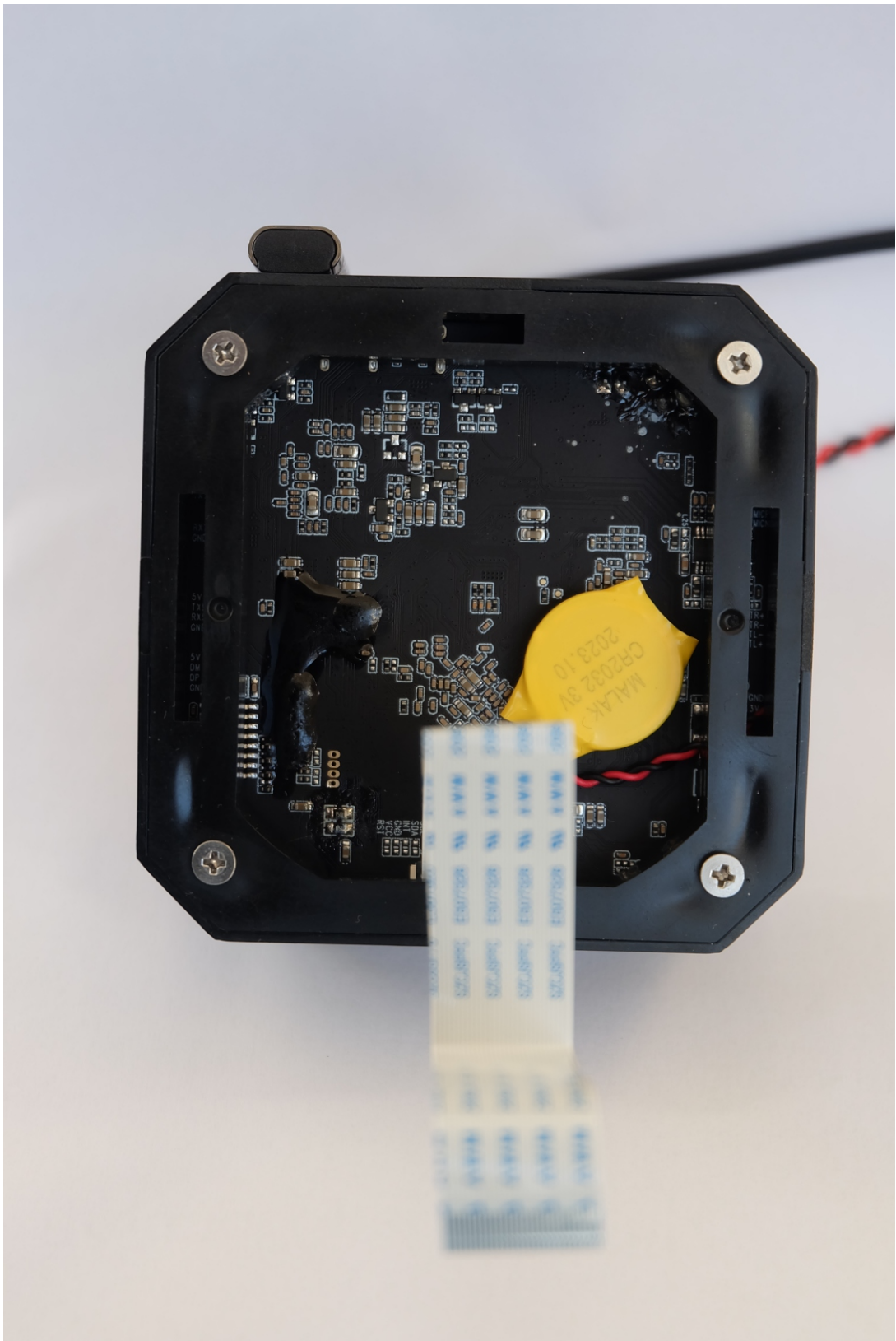
Remove the 3 M2.5 screws from the sides use a magnetized philipshead screwdriver



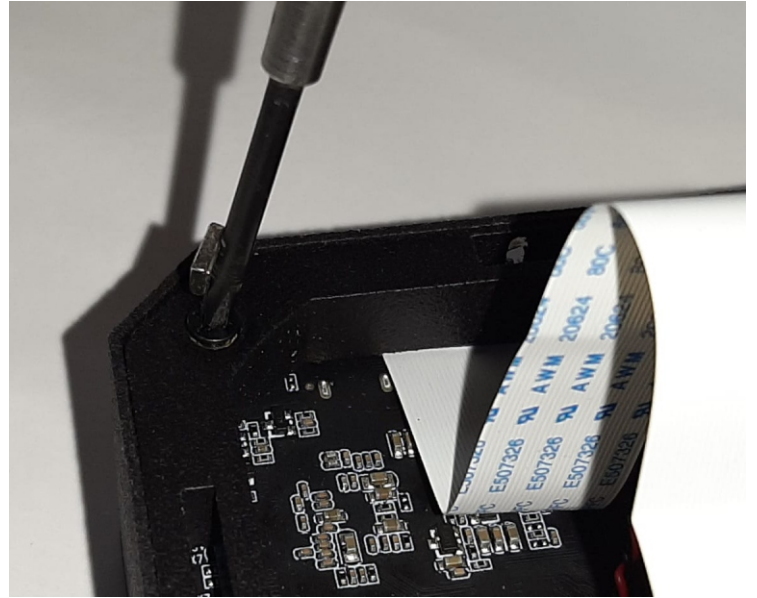
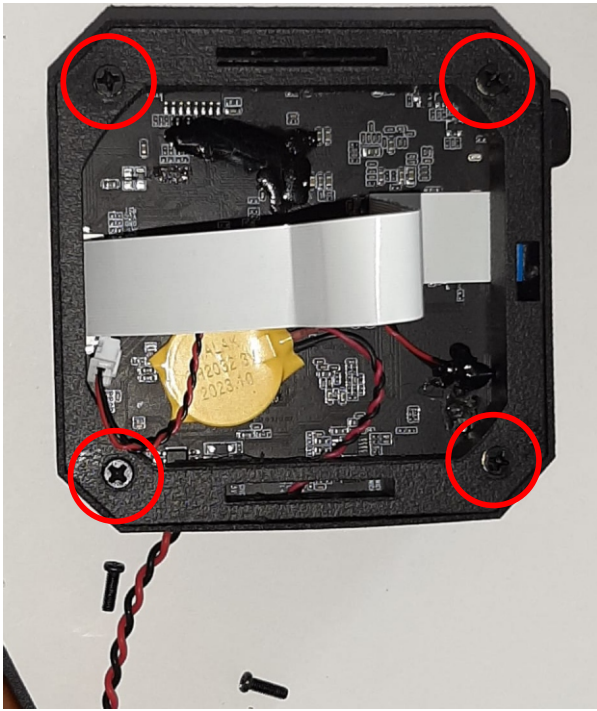
after removing the screws pull of the LCD display bracket



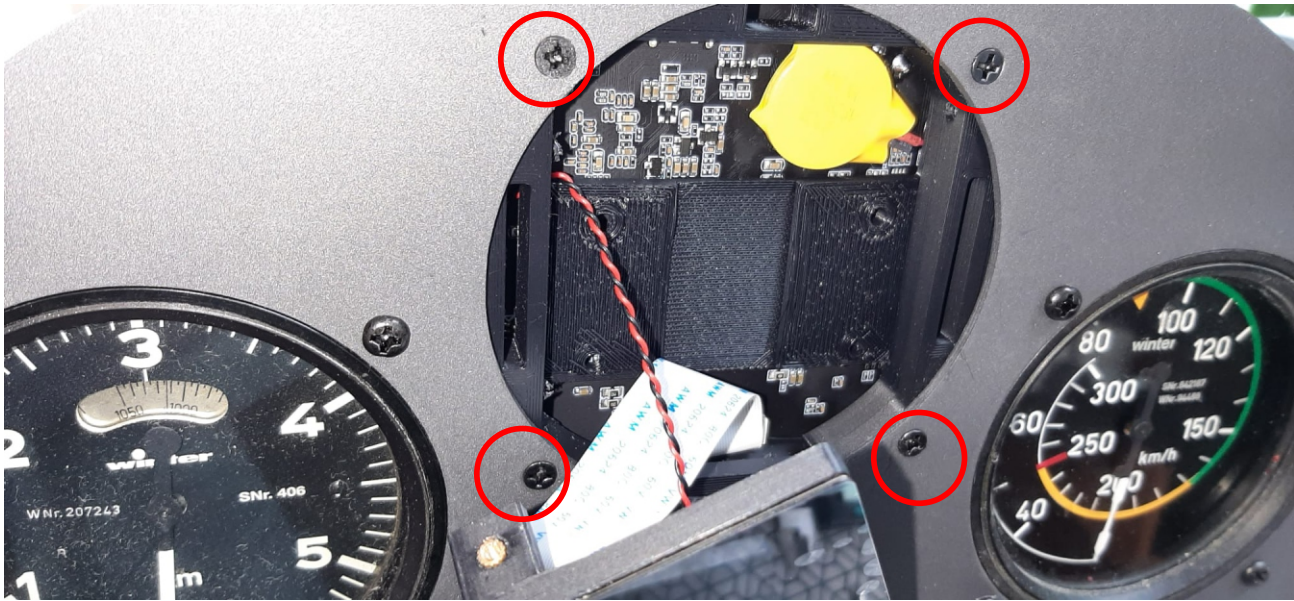
remove the Flat  
cable by lifting the black  
locking strip and the Flat  
cable comes loose



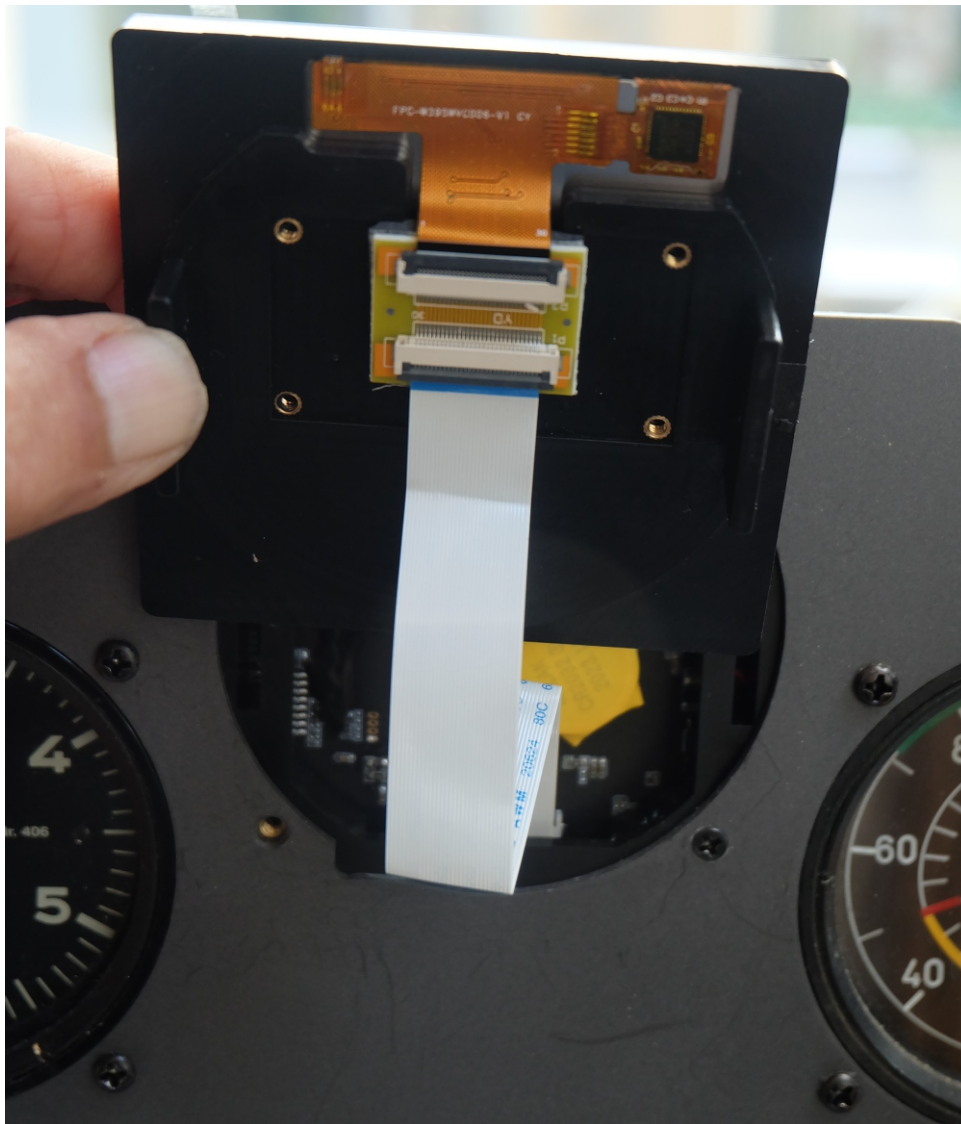
this is how it looks  
when the LCD is removed



remove the 4 Corner M3  
sunken head screws.  
again use a magnetized  
screw driver,  
a small magnet near the  
tip of the philipshead like  
in the picture is also okay.



Screw the 4 sunken head M3 philipshead screws back in the XCTN80 case in the mounting holes in the instrument panel.



now insert the flatcable back with the black locking strip lifted . after insertion press down the locking strip.

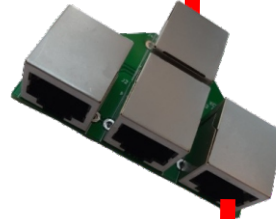


press the LCD inside  
make sure the 3  
pulltruding rectangular  
strip align with the holes

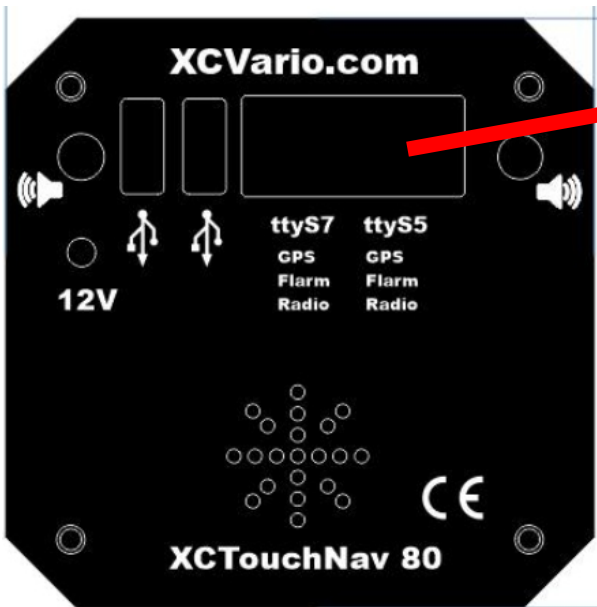
after this screw back the  
m2.5 screws from page  
1 and connect power  
and your done



S2 splitter only needed if you also use can-bus or Flapsensor



Cable from S2 to ttyS5 Should be 3-4 wire cable

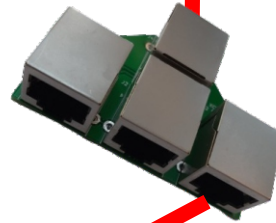


if the XCVario Rs232is connected via S2splitter or direct from S2 to XCTN80 ttyS5 than the XCVario S2 serial port can keep its default settings.

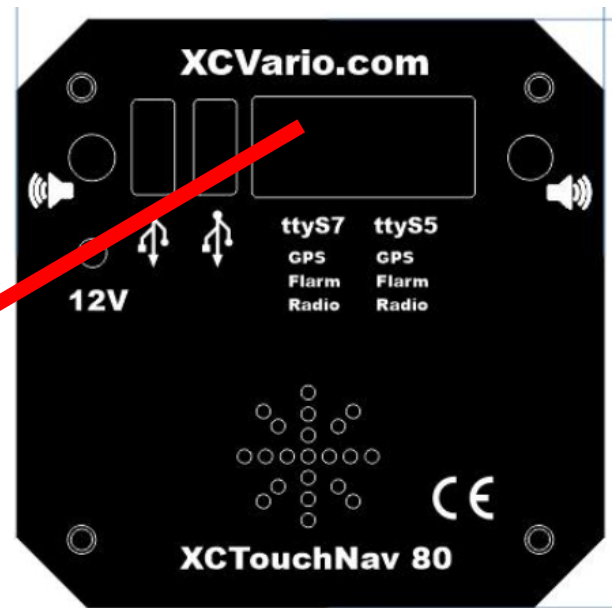




S2 splitter only needed if you also use can-bus or Flapsensor



Cable from S2 to ttyS7  
Should be 3-4 wire cable



if the XCFLarm display is used and connected to S2 from XCVario than settings from S2 Need to be changed as well when connected to XCTN80 connection must goto ttyS7

